



13th MEETING OF THE TECHNICAL COMMITTEE
14 – 17 March 2016, Israel

PROVISIONAL WORK PROGRAMME

14 March 2016 (Monday)

Morning session, 09.00-12.30h

1. Opening
2. Welcome addresses
3. *Modus Operandi* of the Technical Committee
4. Adoption of the Agenda and Work Programme
5. Admission of Observers
6. Election of Officers
7. Reports by the Regional Representatives
8. Report by the Secretariat
9. TC Work Plan 2016-2018
 - 9.1. Working Group 1 – Field of Application

Lunch break, 12.30-14.00h

Afternoon session, 14.00-18.00h

- 9.2. Working Group 2 – Species Conservation
 - 9.3. Working Group 3 – Habitat Conservation
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15 March 2016 (Tuesday)

Morning session, 09.00-12.30h

- 9.4. Working Group 4 – Management of Human Activities
- 9.5. Working Group 5 – Research and Monitoring

Lunch break, 12.30-14.00h

Afternoon session, 14.00-18.00h

- 9.6. Working Group 6 – Education and Information
 - 9.7. Working Group 7 – Implementation
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16 March 2016 (Wednesday)

Morning session, 09.00-12.30h

- 9.8. Working Group 8 – Strategic, Reporting, Emerging and other Issues

Lunch break, 12.30-14.00h

Afternoon session, 14.00-18.00h

- 10. Date and Venue of the next Technical Committee Meeting
 - 11. Any other Business
 - 12. Closure
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17 March 2016 (Thursday)

Field visit to **a nature protection area (tbc)** at the invitation of the Israeli Nature and Parks Authority